



**Pro**Sorter

Professionel salmonid egg sorting machine



#### The ProSorter

The ProSorter is a professional salmonid eggs sorting machine using the very latest digital image processing technology for removing all non-viable eggs from the original batch of eggs, resulting in a ready to incubate or pack product with no requirement for post sorting removal of glass eggs, pin eyed eggs and other non-viable eggs.

**Digital image processing technology** is becoming ever more sophisticated and reliable and is finding its way into quality control in many dif-

ferent industries including the livestock and food production. And time has now come to salmonid eyed egg production, resulting in what could be called third generation egg sorters.

The combination of state of the art vision technology and software, innovative technological solutions, and not the least comprehensive product knowledge, insight and respect, has resulted in an unmatched purpose built machine, setting new standards in salmonid egg sorting.

# Main features and advantages of the ProSorter include:

- No manual sorting.
- Very gentle handling of the eggs. No post sorting mortality!
- Potential last minute grading, prior to packing or incubation for hatching.
- Very high accuracy in removing glass eggs, pin eyed eggs and unfertilised eggs from the selected eggs.
- Undersized and oversized eggs are rejected.
- Fast: 125.000 200.000 eggs / hour / machine sorted all the way to end user quality.
- The machine is self-adjusting and can be operated by anybody after few minutes introduction.
- Focus on cost efficiency: More affordable, faster and accurate than the competition.

- Software licences and future software updates included.
- Easy to clean and resistant to all the usual disinfectants and temperature up to 60°C.
- Handy and transportable.
- High capacity buffer tank.
- Automatic during and post sorting rinsing of the eggs.
- Relevant and reliable statistics on egg size, size variation, quantities and split between the approved and non-approved eggs and more.
- Accurate split batches counts.
- Alarms on various functions and features of the machine.
- Several machines can be operated by one person doing something else at the same time!



# No manual sorting

Even if existing photocell technology efficiently removes non-fertilised white eggs, it was still necessary to manually remove glass eggs, pin eyed eggs and other fertilised but non-viable eggs in the past, either with siphon or tweezers. This is no longer required, the **Pro**Sorter efficiently replaces and exceeds not only the classical photocell technology in egg sorting, but also the human eye when it comes to post sorting picking. Only eggs with eye size within a maximum predefined size deviation from the mean eye size are approved. No eyes, small eyes or dead areas under and oversized eggs lead to elimination.

# Gentle to the eggs

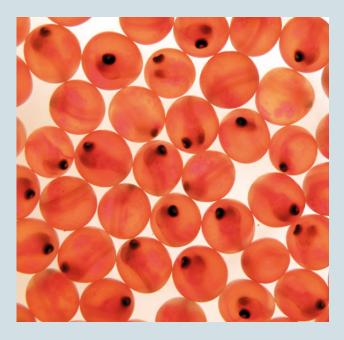
Approved eggs are gently expelled from the machine by water only, no high pressure air or other potential harmful technique damaging otherwise viable eggs resulting in post sorting mortality and the requirement for manual picking. Eggs in the buffer tank are covered completely with constantly renewed water for full temperature control and oxygen supply. In addition to all the obvious benefits, this means potential last minute sorting because the eggs don't have to be "allowed to die" for final quality check before packing etc.

### **Self-adjusting**

Egg size and eye size varies significantly with the actual fish species, year class of the broods stock and accumulated temperature units of the eggs. **Pro**Sorter will automatically adjust its digital image analysis to the particular batch of eggs by estimating the average egg size and eye size in the initial 400 eggs of the batch and adjusting the quality criteria according to this and some defaults on the acceptable altitudes from the mean this means that no particular expertise is required from the operator.

#### Cost efficient

Although the **Pro**Sorter is a high quality machine based on the foremost vision hardware and software, ingenious mechanical solutions and cost efficient serial production has made the machine price competitive not only compared to the competition but in particular compared to the alternative manual sorting. The fully automatic nature of the machine means that the operator is not tied to the machine, and the **Pro**Sorter will pay for itself in saved labour cost. No future software licences or costly software updates.







#### **Practical**

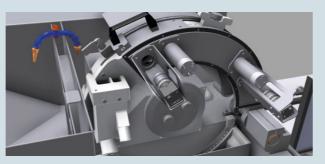
Easy cleaning and efficient disinfection of the **Pro**Sorter was considered all through the design process. The machine is drained effortless and completely from surplus eggs and water. Despite the compact design of the machine, the pre-sorting buffer tank is the largest and most practical of any salmonid egg sorter in the market, with > 20 l capacity and designed to match a standard incubation tray being tipped into the tank.

## More than just an egg sorter

During the process of trapping the eggs in the rotating disc, presenting the eggs to the 4 cameras and expelling the approved eggs, egg shells and other unwanted debris are rinsed efficiently from the eggs, resulting in a clean and presentable final product.

In addition to precise enumeration of egg numbers and the type of rejected eggs, accurate statistics on average egg size, eye size and standard deviation on these parameters are generated for each batch. Also split batches of predefined egg numbers can be generated from each original batch of eggs.





#### Process surveillance & alarm function

Statistics and running software feedback is actively used to monitor the entire sorting process. The operator is warned about empty buffer tank, finalized split batches and any deviation in the split between approved and non-approved eggs etc.

In conclusion the ProSorter is a true high tech solution to a bottle neck real life biological challenge in salmonid egg production.







# **Pro**Sorter - **Technical specifications**

Power supply  Voltage 220V - 50 Hz / 240V - 60 Hz  Current 2100 - 2400 W  Fuse 10A  Frequency 50 Hz  Water supply  Inlet G 3/4"  Pressure Min. 1,5 bar  Air supply  Inlet G 1/4"  Pressure 2 - 8 bar  Other technical data	Table model	Specifications
Depth 700 mm  Height 615 mm  Height with open camera arm 800 mm  Depth with open power cabinet 1135 mm  Height adjustment +/- 15 mm  Net. weight 100 kg  Capacity  Accuracy <1% (< 0,1%) Error  Capacity > 125.000 eggs sorted / hour  Egg size 4,5 mm - 8,5 mm  Vision  Cameras 4 x Flea 3 USB camera  Resolution 17um pr pixel  Software Proven Videometer-inline inspection platform  Power supply  Voltage 220V - 50 Hz / 240V - 60 Hz  Current 2100 - 2400 W  Fuse 10A  Frequency 50 Hz  Water supply  Inlet G 3/4"  Pressure Min. 1,5 bar  Air supply  Inlet G 1/4 "  Pressure 2 - 8 bar  Other technical data	Dimension	
Height with open camera arm 800 mm  Depth with open power cabinet 1135 mm  Height adjustment +/- 15 mm  Net. weight 100 kg  Capacity  Accuracy <1% (<0,1%) Error  Capacity >125.000 eggs sorted / hour  Egg size 4,5 mm - 8,5 mm  Vision  Cameras 4 x Flea 3 USB camera  Resolution 17um pr pixel  Software Proven Videometer-inline inspection platform  Power supply  Voltage 220V - 50 Hz / 240V - 60 Hz  Current 2100 - 2400 W  Fuse 10A  Frequency 50 Hz  Water supply  Inlet G 3/4"  Pressure Min. 1,5 bar  Air supply  Inlet G 1/4"  Pressure 2 - 8 bar  Other technical data	Length	970 mm
Height with open camera arm  Depth with open power cabinet  Height adjustment +/-  Net. weight  Capacity  Accuracy  Capacity  Accuracy  Capacity  Accuracy  Capacity  As Fiea 3 USB camera  17um pr pixel  Software  Proven Videometer-inline inspection platform  Power supply  Voltage  Current  Fuse  10A  Frequency  Water supply  Inlet  Pressure  Air supply  Inlet  Pressure  Chare in the inspection of the insulation of the insu	Depth	700 mm
Depth with open power cabinet Height adjustment +/- Net. weight Capacity Accuracy Capacity Accuracy Capacity Power supply  Voltage Current Frequency Water supply Inlet Pressure Air supply Inlet Pressure Capacity Accuracy Capacity Capacit	Height	615 mm
Height adjustment +/- Net. weight  Capacity  Accuracy  Capacity  Accuracy  Capacity	Height with open camera arm	800 mm
Net. weight  Capacity  Accuracy  Capacity  100 kg  Capacity  125.000 eggs sorted / hour  Egg size  4,5 mm - 8,5 mm  Vision  Cameras  Resolution  Software  Proven Videometer-inline inspection platform  Power supply  Voltage  220V - 50 Hz / 240V - 60 Hz  Current  2100 - 2400 W  Fuse  10A  Frequency  50 Hz  Water supply  Inlet  G 3/4"  Pressure  Min. 1,5 bar  Air supply  Inlet  G 1/4 "  Pressure  Other technical data	Depth with open power cabinet	1135 mm
Capacity Accuracy Capacity Power supply  Current Curre	Height adjustment +/-	15 mm
Accuracy       < 1 % (< 0,1 %) Error	Net. weight	100 kg
Capacity > 125.000 eggs sorted / hour  Egg size 4,5 mm - 8,5 mm  Vision  Cameras 4 x Flea 3 USB camera  Resolution 17um pr pixel  Software Proven Videometer-inline inspection platform  Power supply  Voltage 220V - 50 Hz / 240V - 60 Hz  Current 2100 - 2400 W  Fuse 10A  Frequency 50 Hz  Water supply  Inlet G 3/4"  Pressure Min. 1,5 bar  Air supply  Inlet G 1/4 "  Pressure 2 - 8 bar  Other technical data	Capacity	
Egg size  Vision  Cameras  A x Flea 3 USB camera  Resolution  17um pr pixel  Proven Videometer-inline inspection platform  Power supply  Voltage  220V - 50 Hz / 240V - 60 Hz  Current  2100 - 2400 W  Fuse  10A  Frequency  50 Hz  Water supply  Inlet  G 3/4"  Pressure  Min. 1,5 bar  Air supply  Inlet  G 1/4"  Pressure  Other technical data	Accuracy	< 1 % (< 0,1 %) Error
Vision  Cameras 4 x Flea 3 USB camera  Resolution 17um pr pixel  Software Proven Videometer-inline inspection platform  Power supply  Voltage 220V - 50 Hz / 240V - 60 Hz  Current 2100 - 2400 W  Fuse 10A  Frequency 50 Hz  Water supply  Inlet G 3/4"  Pressure Min. 1,5 bar  Air supply  Inlet G 1/4 "  Pressure 2 - 8 bar  Other technical data	Capacity	> 125.000 eggs sorted / hour
Cameras 4 x Flea 3 USB camera  Resolution 17um pr pixel  Proven Videometer-inline inspection platform  Power supply  Voltage 220V - 50 Hz / 240V - 60 Hz  Current 2100 - 2400 W  Fuse 10A  Frequency 50 Hz  Water supply  Inlet G 3/4"  Pressure Min. 1,5 bar  Air supply  Inlet G 1/4 "  Pressure 2 - 8 bar  Other technical data	Egg size	4,5 mm - 8,5 mm
Resolution 17um pr pixel  Software Proven Videometer-inline inspection platform  Power supply  Voltage 220V - 50 Hz / 240V - 60 Hz  Current 2100 - 2400 W  Fuse 10A  Frequency 50 Hz  Water supply  Inlet G 3/4"  Pressure Min. 1,5 bar  Air supply  Inlet G 1/4 "  Pressure 2 - 8 bar  Other technical data	Vision	
Software Proven Videometer-inline inspection platform Power supply  Voltage 220V - 50 Hz / 240V - 60 Hz  Current 2100 - 2400 W  Fuse 10A  Frequency 50 Hz  Water supply  Inlet G 3/4"  Pressure Min. 1,5 bar  Air supply  Inlet G 1/4 "  Pressure 2 - 8 bar  Other technical data	Cameras	4 x Flea 3 USB camera
Power supply  Voltage	Resolution	17um pr pixel
Voltage       220V - 50 Hz / 240V - 60 Hz         Current       2100 - 2400 W         Fuse       10A         Frequency       50 Hz         Water supply         Inlet       G 3/4"         Pressure       Min. 1,5 bar         Air supply         Inlet       G 1/4 "         Pressure       2 - 8 bar         Other technical data	Software	Proven Videometer-inline inspection platform
Current 2100 - 2400 W  Fuse 10A  Frequency 50 Hz  Water supply  Inlet G 3/4"  Pressure Min. 1,5 bar  Air supply Inlet G 1/4 "  Pressure 2 - 8 bar  Other technical data	Power supply	
Fuse 10A Frequency 50 Hz  Water supply Inlet G 3/4" Pressure Min. 1,5 bar  Air supply Inlet G 1/4 " Pressure 2 - 8 bar  Other technical data	Voltage	220V - 50 Hz / 240V - 60 Hz
Frequency 50 Hz  Water supply Inlet G 3/4"  Pressure Min. 1,5 bar  Air supply Inlet G 1/4 "  Pressure 2 - 8 bar  Other technical data	Current	2100 - 2400 W
Water supply Inlet  Pressure  Min. 1,5 bar  Air supply Inlet  G 1/4 "  Pressure  Other technical data	Fuse	10A
Inlet G 3/4"  Pressure Min. 1,5 bar  Air supply Inlet G 1/4 "  Pressure 2 - 8 bar  Other technical data	Frequency	50 Hz
Pressure Min. 1,5 bar  Air supply Inlet G 1/4 "  Pressure 2 - 8 bar  Other technical data	Water supply	
Air supply Inlet G 1/4 " Pressure 2 - 8 bar Other technical data	Inlet	G 3/4"
Inlet G 1/4 " Pressure 2 - 8 bar Other technical data	Pressure	Min. 1,5 bar
Pressure 2 - 8 bar Other technical data	Air supply	
Other technical data	Inlet	G 1/4 "
	Pressure	2 - 8 bar
Operation / interface	Other technical data	
Operation / interface PC included / self adjusting	Operation / interface	PC included / self adjusting
Transportable Yes	Transportable	Yes
Primary material Stainless steel & POM	Primary material	Stainless steel & POM





# **Pro**Sorter d



IMV Technologies ZI Est 61300 L'Aigle France

Tel: + 33 233 845 172

E-mail: contact@imv-technologies.com Web: <u>www.imv-technologies.com</u>

Web: www.prosorter.dk